The tapping head has adjustable torque settings to prevent tap breakage. Utilising a large knurled knob to easily adjust the torque.

The round rubber flex collets adjust to the size and locate the tap. Other taps including Imperial can be used if they are within the metric size range, of the tapping head.

The rear square end of the tap is held by a self centring two-jaw clamping plate, which also provides the main drive to the tap when in operation.